

# Receiving Report

Date: 12/3/15

Supplier: THYSSENK

Packing Slip: Yes  No   
 Invoice: Yes  No   
 Receipt: Cash  Cr

Batch No: M121040

Dart P/O: 16401

Release Note Attached: Yes  No  N/A   
 Waybill Attached: Yes  No  N/A   
 Shipment Complete: Yes  No  N/A   
 QC6 Inspection   
 Work Order  20315  N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M6061765-040		288	0	0	288	
M6061768-032		192	0	0	192	

Initials of receiver (if shipment OK) Level 12 CR

Production/Admin:

Date \_\_\_\_\_

Location \_\_\_\_\_

Received/Costing:

Initial \_\_\_\_\_

# Purchase Order Receipt Listing

All amounts are calculated in domestic currency.

Page 1 of 2

Thursday, March 15, 2012 7:30:28 AM

All Vendors PO ID PO16401 Receipt Dates from 3/15/2012 to 3/15/2012 All Line Item Types  
All Item ID/GI/WOS All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRRB Qty/ Rejected Qty	Book Amt
<b>VendorID\Vendor Name</b>											
PO16401	1	VC-COP001	Thyssenkrupp Materials CA Ltd	M5052H32S.032 sf	3/16/2012 96.0000	3/15/2012 DESJ02	96.0000	\$0.94	0.0000	0	\$90.01
CAD	No			5052-H32.032 Sheet sf				\$90.01	0.0000	0	
				121040							
2				M6061T6B0.250X06. f							
				000	3/16/2012 12.0000	3/15/2012 DESJ02	12.0000	\$33.76	0.0000	0	\$45.08
No				6061-T6 Bar .250 x f							
				6.00							
				121040							
3				M6061T6B0.500X05. f							
				000	3/16/2012 48.0000	3/15/2012 DESJ02	48.0000	\$45.08	0.0000	0	
No				6061-T6 Bar .500 x f							
				5.00							
				121040							
4				M6061T6B0.750X01. f							
				500	3/16/2012 60.0000	3/15/2012 DESJ02	60.0000	\$6.29	0.0000	0	\$302.15
No				6061-T6 Bar .750 X f							
				1.50							
				121040							
5				M6061T6B1.000X02. f							
				000	3/16/2012 48.0000	3/15/2012 DESJ02	48.0000	\$4.87	0.0000	0	\$233.93
No				6061-T6 Bar 1.00 x f							
				2.00							
				121040							
6				M6061T6B2.000X01. f							
				250	3/16/2012 12.0000	3/15/2012 DESJ02	12.0000	\$6.14	0.0000	0	\$73.71
No				6061-T6 Bar 2.00 x f							
				1.25							
				121040							



Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
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Total Received Quantity:

276.0000

Total Qty to Inspect (PO U/M):

0.0000

Total Reject Quantity:

0.0000

Total Receipt Value:

\$912.40

Total Balance Due Quantity:

0.0000

REGULÉ EN BONNE CONDITION / RECEVÉE EN BONNE CONDITION  
TVO/GST# 1017327981 TGO001 TPS/GST TVH/HST # 1402233934 RT000

DATE

TOUJOURS ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT  
ERROS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SELON  
MERCHANDISES MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

Page: 2 . . . Continue

Heat Number  
114087  
12011181A  
201202825  
C7331013  
HK299 078  
Z00247013

## \*\*\* Chemical Analysis \*\*\*

TOTAL: 434 LBS Tags PCS 18 6

WT LBS	PCs	Quantity	Tag No	Heat Number	700247013
36	1	12 FT	46613	144.0000	1.250" x 2.00" x 144.0000"
6) Order PEC-428539 - 6 Your PO # 16401	6) ALUMINUM FLAT BAR 6061-T6511	6) 1.250" x 2.00" x 144.0000"	6) 700247013	6) Heat Number	6) 46613

# BILL OF LADING

TEL: 905 669 9444 Fax: 9057389033  
CONCORD, ONTARIO L4K 3G8  
100 CONCORD  
ROUTE 0 Manifest  
Route PREPAID  
Frt PREPAID  
ROUTE 0 Manifest  
Vehicle STAN IVERS (905-532-1350)  
Sld TO: ( 20115 )  
DART AEROSPACE

Bill of Lading No: FEC 757537 Date: 14Mar12 at: 9:32 From PFW  
Ship from:

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTES IMMEDIATEMENT  
ERROS OR SHORAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISES MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 3 .... Last

## Certificate of Mill Test Results

## THYSSENKRUPP MATERIALS NA

DAIRY AEROSPACE  
BL PEC-757537-001 14M122  
Signed by: \_\_\_\_\_  
We certify that this is a true copy of the report  
submitted by the producer of the metal, of data  
resulting from tests made in approved labs.  
0320 Nm X 48,000" X 96,000"

CHANGCHUN ROAD NO.6, HIGH AND NEW TECHNOLOGY ZONE,  
ZHENGZHOU HENAN CHINA

TEL: +86-371-6798715 FAX: +86-371-6798612

989 DEERRY RD. EAST, SUITE 306 MISSISSAUGA,  
ONTARIO CANADA L5T 2J6

INVOICE NO.: ZOT0110601  
CONTRACT NO.: 1732/1740/1720  
LOADING PORT: QINGDAO, CHINA  
DESTINATION: TORONTO, CANADA  
SHIPPING MARKS: N/M  
DATE: JUN,29,2011  
DESCRIPTION OF GOODS:

ALUMINUM SHEET 5052 H2 CERTIFIED  
TO ALL AA ASTM B209, AMS/QQA 250/8, AMS 4016L SPECS.  
ALUMINUM SHEET 3003 H14 CERTIFIED TO ALL AA  
ASTM B209, AMS/QQA 250/2, AMS 4008 SPECS.

CIF TORONTO, REF: 1732/1704/1720  
TO ALL AA ASTM B209, AMS/QQA 250/8, AMS 4016L SPECS.  
ALUMINUM SHEET 5052 H2 CERTIFIED  
TO ALL AA ASTM B209, AMS/QQA 250/2, AMS 4008 SPECS.

Heat No. Alloy Si Fe Cu Mn Mg Zn Ti Cr Others Al CHEMICAL COMPOSITION

Heat No.	Alloy	Si	Fe	Cu	Mn	Mg	Zn	Ti	Cr	Others	Al	MECHANICAL PROPERTY
112474	5052	0.098	0.318	0.01	0.065	2221	0.007	0.014	0.198	0.15	REMAINDER	D1105130 3003 0.119 0.47 0.0947 1.13 <0.0050 0.0086 0.026 / 0.15 REMAINDER
113780	5052	0.092	0.318	0.01	0.065	2221	0.007	0.014	0.198	0.15	REMAINDER	D1105084 3003 0.118 0.422 0.0921 1.06 <0.0050 0.0082 0.0306 / 0.15 REMAINDER
114087	5052	0.083	0.296	0.021	0.027	2406	0.023	0.021	0.228	0.15	REMAINDER	D1105031 3003 0.122 0.422 0.0937 1.07 0.0095 0.0086 0.0319 / 0.15 REMAINDER
114114	5052	0.082	0.318	0.021	0.027	2406	0.023	0.021	0.228	0.15	REMAINDER	D11051024 3003 0.116 0.453 0.0968 1.1 0.0062 0.0107 0.0379 / 0.15 REMAINDER
114115	5052	0.082	0.318	0.021	0.027	2406	0.023	0.021	0.228	0.15	REMAINDER	B11051024 3003 0.116 0.453 0.0968 1.1 0.0062 0.0107 0.0379 / 0.15 REMAINDER
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114114	5052	0.082	0.318	0.021	0.027	2406	0.023	0.021	0.228	0.1		

<p><b>KAISEER ALUMINUM</b> <b>FABRICATED PRODUCTS</b></p> <p><b>ALUMINUM FLAT BAR 6061-T6511</b> 50" x 5.00" x 144.0000"</p> <p><b>5205 KAISEER DRIVE</b> KALAMAZOO, MI 49048</p> <p><b>FABRICATED PRODUCTS, LLC</b> KAISEER ALUMINUM</p> <p><a href="http://Online.KaiserAluminum.com">http://Online.KaiserAluminum.com</a></p> <p><b>CERTIFIED TEST REPORT</b></p>		<p><b>ALUMINUM TEST RESULTS</b></p> <p><b>CERTIFICATE OF MILL TEST RESULTS</b></p> <p>14Mar12 BL# PEC-757537-003 Signed by: _____ Page 1 of 1</p>	
		<p>We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.</p>	

Plat# Serial: 00029222  
Kaisers Order Number: 613265  
Line Item: 001  
Line Item No: 001

Page 1 of 1

Alex Yeh, Quality & Technology Manager  
Kaisers Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications following a part of the inspection set forth in Kaisers sales acknowledgement term. Any warranty is limited to that shown on description sheet to other in Kaisers sales acknowledgement term. Test reports are on file, subject to examination.

**CERTIFICATION**  
MANUFACTURED IN USA (SHREMAN, TX) MELTED IN USA  
Miscellaneous Notes

ASTM-B221-08-STENCLIED ASME-S221 1998 SECT II AMS-QG-A-200/8 JNS#96061 (16311 a-50  
confirms to T6-not applicable to other tempers)

**APPLICABLE REQUIREMENTS:**

LIMITS	SL	FE	CA	Mg	Mg	Cr	Zn	TI	Pb	Bi	EC	EA	TOT
MaxIMUM	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	0.35	0.13	
MinIMUM	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	0.00	0.00	
H13902	.65	.41	.23	.09	.90	.09	.05	.02	.01	.02	.00	.01	.04

**Chemical Composition (wt%), Aluminum Remainder**

REFERENCE	DASH#	SAMPLE#	UTS (ksi)	YTS (ksi)	ELONG%	HARDNESS	CONDCT.	END
HR299 078	0001	1	43.8	38.3	12.5	RE	92	N/A
HR299 078	0001	2	43.7	38.2	12.5	RE	92	N/A
HR299 078	0001	3	45.5	41.0	12.3	RE	92	N/A
HR299 078	0001	4	45.6	40.9	12.5	RE	92	N/A
HR299 078	0001	5	45.0	39.3	12.8	RE	92	N/A

**Actual Physical Properties**

PEC-236804-1	ALRECC00870	500 X 5.000 SC RECT BAR	CUSTOMER PART NUMBER:	PRODUCT DESCRIPTION:	CUSTOMER PO NUMBER:	KAISEER ORDER NUMBER:	SHIP DATE:	KAISEER TO NUMBER:	ALLOY:	TEMPER:	WEIGHT SHIPPED:	QUANTITY:	SOLD TO:	SHIP TO:
613265	001	02/10/2012	HR299 078	6061	16511						988.000 LB	28.000 PCS	602618	12.000 FT

THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ON L4K 5C6 CANADA  
S/12/3/16

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2821 LANGSTAFF ROAD  
CONCORD, ON L4K 5C6 CANADA  
S/12/3/16

<p style="text-align: center;"><b>Material Test Report</b></p> <p><b>CERTIFICATE OF MILL TEST MATERIALS NA</b></p> <p>ALUMINUM EXTRUSION INC. CAN ART</p> <p>Material: 240561 Ship To: ThyssenKrupp Materials NA Ticke: 5237880 2821 Langstaff Road Guelph, ON N1K 5C6 Our Order: 382749 - 7 Part: 05740-000-144 Alloy Temp: 6061 T6511 Description: 1.000 x 2.000 Date: 12/27/11 Print Date: 2/7/12</p> <p>Chemical Composition Range</p> <table border="1"> <tr> <td>6061</td> <td>Si</td> <td>Fe</td> <td>Cu</td> <td>Mn</td> <td>Mg</td> <td>Cr</td> <td>Zn</td> <td>Ti</td> <td>Other Trace</td> <td>Other Total</td> <td></td> </tr> <tr> <td>Min</td> <td>0.40</td> <td>0.15</td> <td>0.15</td> <td>0.40</td> <td>0.15</td> <td>0.8</td> <td>0.04</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Max</td> <td>0.8</td> <td>0.7</td> <td>0.40</td> <td>0.15</td> <td>1.2</td> <td>0.35</td> <td>0.25</td> <td>0.15</td> <td>0.05</td> <td>0.15</td> <td></td> </tr> </table> <p>Mechanical Properties</p> <table border="1"> <tr> <td>Sample</td> <td>ID</td> <td>Cast #</td> <td>Lot #</td> <td>Test</td> <td>Ultimate</td> <td>Tensile</td> <td>Yield</td> <td>2% Offset</td> <td>2" Gauge Length</td> <td>Strength ksi</td> <td></td> </tr> <tr> <td>129040</td> <td>120111181A</td> <td></td> <td></td> <td>A11</td> <td>2/6/12</td> <td>43.71</td> <td>37.16</td> <td>11.8</td> <td></td> <td></td> <td></td> </tr> </table>												6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other Trace	Other Total		Min	0.40	0.15	0.15	0.40	0.15	0.8	0.04					Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15		Sample	ID	Cast #	Lot #	Test	Ultimate	Tensile	Yield	2% Offset	2" Gauge Length	Strength ksi		129040	120111181A			A11	2/6/12	43.71	37.16	11.8			
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<p>Applicable Specifications ASTM B221-08 QQA200/8</p> <p>Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1</p> <p>Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the manufacture and sale of its products, and is subject only to the replacement cost of any materials not within Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.</p> <p>Ray Illusaih - Tensile Testing Van Pug, Quality Assurance Mgr.</p> <p>Authorized:</p>																																																																							

**THYSSENKRUPP MATERIALS NA**  
**DART AEROSPACE**  
 ALUMINUM FLAT BAR 6061-T6511  
 .250" X 6.00" X 144.0000"  
 PART NO.

PO/Ref 16401

We certify that this is a true copy of the report  
 furnished by the producer of the metal, or data  
 resulting from tests made in approved labs.



### MILL TEST REPORT

BILL TO	1773	Cont Code:	1773	DIE NUMBER	0.51	DATE OF SHIPMENT	2/3/2012	EXTRUDEX ORDER NO.	260627	MANIFEST NO.
THYSSENKRUPP MATERIALS,NA	1773	CUSTOMER #0	1	ALLOY	2232	SALESMAN	142154 — 2			
SHIP TO		PEC-236483		TEMPER	06061	FORBES DODWELL		MADE IN CANADA		

SO DESCRIPTION	THYSSENKRUPP MATERIALS,NA	CUSTOMER PART NUMBER	1-250-60000	CERTIFICATION
250X6 FB				MILL TEST ASTM B221

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile	Yield Strength	Percent	Hardness	Conductivity
			Strength (KSI)	(KSI)	Elongation		
A.11	6061	Feb/01/12	40.6	36.4	14.50	85.9, 85.3, 85.7	

### Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	Y	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 C7331013	0.61	0.15	0.20	0.01	0.87	0.06	0.00	0.01	0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	

*David Natale*  
 David Natale  
 Quality Control Manager

*1/21/12*

*1/21/12*

*1/21/12*

### Certificate of Mill Test Results

14Mar12  
 BL PEC-757537-002  
 Pg 1/1

Signed by: \_\_\_\_\_

TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210  
 4111 CHRISSEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

# THYSSENKRUPP MATERIALS NA

## DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
.750" X 1.50" X 144.0000'  
PART NO.

PO/Rel 16401

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.



SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER **145300** ITEM **2**

Bill to

ThyssenKrupp Materials NA

Ship to

ThyssenKrupp Materials NA PEC

Quantity Certified

1,016 lbs

64 pcs

MANIFEST NUMBER

152991

CUSTOMER PO

PEC-237141

DATE OF SHIPMENT

2/28/2012

SALESPERSON

David Schroeder

ALLOY/TEMPER

6061-T6511

DESCRIPTION

SCRB .750x1.500  
RB0113

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

### Mechanical Properties

Test	Lot No.	Test Date	Ultimate tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
91	201202825	02/21/12	53.6	50.3	15.8
92	201202825	02/21/12	48.7	45.8	16.6
93	201202825	02/21/12	49.9	47.0	15.8
94	201202825	02/21/12	53.2	49.6	13.6

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	T	Others	Total	Melted In	United States of America
111316	6061	0.71	0.34	0.31	0.10	0.85	0.17	0.08	0.02	0.05	0.15		
112313	6061	0.73	0.34	0.33	0.12	0.88	0.16	0.09	0.02	0.05	0.15		
121812	6061	0.76	0.38	0.32	0.10	0.91	0.15	0.06	0.02	0.05	0.15		

Print Date: 2/28/2012

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/23/11 - UMS

Plants Serial: 0026689  
Kraiser Order Number: 612135  
Line Item: 001

Page 1 of 1

## CERTIFICATION

MANUFACTURED IN USA MELTED IN USA

ASTM-B221-08-STENCLILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 TNS#96061 (T6511 also conforms to 16-not applicable to other tempers)

### Miscellaneous Notes

LIMITS	S1	Fe	Cu	Mn	Mg	Cz	Zn	Ti	Pb	Bi	Zr	Ea	Tot
0.05	0.25	0.40	0.15	1.20	0.25	0.25	0.25	0.15	NA	NA	0.05	0.15	
0.05	0.25	0.40	0.15	1.20	0.25	0.25	0.25	0.15	NA	NA	0.05	0.15	
0.05	0.25	0.40	0.15	1.20	0.25	0.25	0.25	0.15	NA	NA	0.05	0.15	
0.05	0.25	0.40	0.15	1.20	0.25	0.25	0.25	0.15	NA	NA	0.05	0.15	

Chemical Composition (wt%), Aluminum Remainder

REFERENCE	DAS#	SAMPLE#	UTS (ksi)	VTS (ksi)	ELONG%	HARDNESS	CONDUCT.	REND
Z00247C13	0001	52.7	48.4	20.3	15.9	RE 95	95	N/A
Z00247C13	0002	1	53.6	51.5	48.1	RE 94	N/A	N/A
Z00247C13	0002	2	50.7	48.1	18.9	RE 95	N/A	N/A
Z00247C13	0002	2	50.7	48.1	18.9	RE 95	N/A	N/A

### Actual Physical Properties

Customer PO Number:	Customer Part Number:	Product Description:	Line Item:	Customer Order Number:	Ship Date:	Shipper Lot Number:	Allow:	Temp:	Weight Shipped:	Quantity:	UOM:	Length:	Width:	Depth/Thickness:	BL Number:	Customer:	Ship To:	
PEC-236312-1	ALRECC00855	1260 X 2,000 SC RECT BAR	→	512135	001	01/24/2012	200247013	6061	1976.000 LB	56.000 PCS	602457	12.000 FT	16511	16511	16511	WEIGHT SHIPPED:	THYSENKRUPP MATERIALS NA	2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA
Customer PO Number:	Customer Part Number:	Product Description:	Line Item:	Customer Order Number:	Ship Date:	Shipper Lot Number:	Allow:	Temp:	Weight Shipped:	Quantity:	UOM:	Length:	Width:	Depth/Thickness:	BL Number:	Customer:	Ship To:	
PEC-236312-1	ALRECC00855	1260 X 2,000 SC RECT BAR	→	512135	001	01/24/2012	200247013	6061	1976.000 LB	56.000 PCS	602457	12.000 FT	16511	16511	16511	WEIGHT SHIPPED:	THYSENKRUPP MATERIALS NA	2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA

CERTIFIED TEST REPORT

KASEER  
ALUMINUM  
FABRICATED PRODUCTS

## Certificate of Mill Test Results

Page 1/1 Signed by: [Signature]

THYSENKRUPP MATERIALS NA

100% DIRECT ADVERTISING  
WE CERTIFY THAT THIS IS A TRUE COPY OF THE REPORT  
SIGNED BY: \_\_\_\_\_  
Pg 1/1

we were entitled to the copy of the report furnished by the producer of the material, or data resulting from tests made in approved labs.

DATA AT AGLOSPAC  
10/15/2014 10:45:45 AM

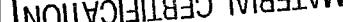


					Change Date: 3/09/12	Change Nbr: 2
					Certificate of Conformity or Material Consent.	No Substitution or deviation without certificate required when applicable

4	M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	3/16/12	60.00 Yours ppd	\$2.7500	\$165.00
5	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	3/16/12	48.00 Yours ppd	\$4.8000	\$230.40
6	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25	3/16/12	12.00 Yours ppd	\$6.0500	\$72.60

PURCHASE ORDER	Purchase Order ID: PO16401	Hawkesbury, ON K6A 1K7	1270 Aberdeen Street	Dart Aerospace Ltd.
Order Form:	VC-COP001	THYSSENKRUPP MATERIALS CA LTD	O/A VKP METAL - C/O 127540/PO BOX 4275, POSTAL "A"	CA
Page Number 2 of 3		TORONTO, ON M5W 5V8		
PO Print Date 3/09/12				
Purchase Order Date 3/09/12				
Fax: 613 632 1053				
Tel: 613 632 9577				

Change Nbr:	2	Change Date:	3/09/12
No substitution or deviation without consent.			Certificate of Conformity or Material Certificate required when applicable



A rectangular stamp with a double-line border. The text 'MATERIAL CERTIFICATION' is on the top line and 'RECD UPON DELIVERY' is on the bottom line, both rotated 45 degrees clockwise.

<b>PO Total:</b> <b>\$1,822.53</b>	<b>Special Instructions:</b> <b>MATERIAL: 6061-T6/T62 ALUMINUM</b> <b>SHEDT</b> <b>AS PER QQ-A-250/11 OR AMS-QQ-A-</b> <b>250/11</b> <b>OR AMS 4025 OR AMS 40327 OR ASTM</b> <b>B209</b>
---------------------------------------	--

M6061T6S.032	6061-T6 Sheet 0.032"	3/16/12	192.00	Yours ppd	\$2.3229	SF	Yes	Sf
\$446.00	B209	OR AMS 4025 OR AMS 40327 OR ASTM	250/11	AS PER QQ-A-250/11 OR AMS-QQ-A-	SHEET	MATERIAL: 6061-T6 1/16 ALUMINUM	Special List:	8

M6061T6S.040	MATERIAL: 6061-T6	T6/T6510/T6511/T62	ALUMINUM BAR AS PER QQ-A-225/8	OR AMS-QQ-A-225/8 OR AMS	4117/4128/4115/4116 OR QD-A-200/8 OR	AMS-QQ-A-200/8 OR AMS 4160 OR	ASTM B211 OR ASTM B221	ASTM B211 OR ASTM B221	SF	Yes	3/16/12	288.00	Yours ppd	\$1.6593	\$477.88
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Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL, C/O 127540/PO BOX 4275, POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

PURCHASE ORDER	Purchase Order ID <b>PO16401</b>	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K9A 1K7 Tel: 613 632 9577 Fax: 613 632 1053	PO Print Date 3/09/12 Purchase Order Date 3/09/12 Purchaser Order ID PO16401 Page Number 3 of 3
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